

# Synthesis of Titanium Dioxide Nanoparticles (3nm) by adding PEO

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**ABSTRACT:** Nanosized Titanium dioxide (TiO) powder was synthesized via hydrothermal method using titanium tetrachlorida (TiCl<sub>4</sub>) as the precursor and add PEO (Mw = 600.000). The obtained nano powder was used for further characterization. The phase transformation was investigated by an X-ray diffractometer (XRD). The grain size of the TiO<sub>2</sub> particle was found to be 3.4 nm. Experimental results have shown that the nano powders have entirely consisted with anatase crystalline phase.

**KEYWORDS:** Titanium dioxide (TiO<sub>2</sub>), nanoparticles, hydrothermal method, X-ray Diffraction.

## I. INTRODUCTION

Nanoparticles Titanium dioxide (TiO<sub>2</sub>) is a very useful transition metal oxide material and exhibits unique properties such as low cost, easy handling, non-toxicity and resistance to photochemical and chemical erosion. TiO<sub>2</sub> also has several potential technological applications in electrochemical energy storage and conversion technology such as sensors, solar cells, photo catalysis, memory devices, fuel cell, and Lithium ion battery [1-5]. These advantages make TiO<sub>2</sub> a material in solar cells, chemical sensors, for hydrogen gas evolution, as pigments, self-cleaning surfaces and environmental purification applications [6]. The oxide nanoparticles synthesized by several methods appear more and more useful, because these nanoparticles have good electrical, optical and magnetic properties that are different from their bulk counterparts [7].

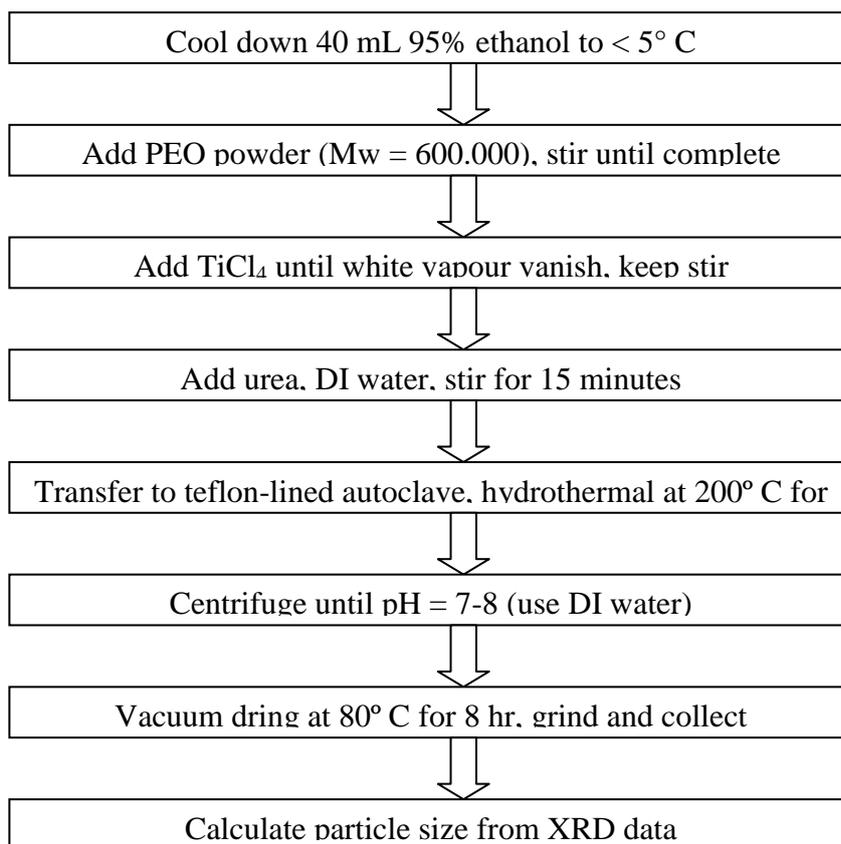
Titanium oxide is a semiconducting metal oxide with the band gap of 3.2eV, it can exist in three main crystallographic phases : rutile, anatase, and brookite. It is inexpensive, non-toxic and easily available [16]. The major drawback of titania is its low electronic conductivity, thus the enhancement of the electronic conductivity is desired. Generally, there are two methods to improve titania

electronic conductivity, first method is by creating more oxygen vacancy, converting part of the Ti<sup>4+</sup> into Ti<sup>3+</sup> and the second method is by introducing dopant into titania [17].

TiO<sub>2</sub> nanoparticles can be synthesized using various methods such as sulphate process, chloride process, impregnation [8], coprecipitation [9], hydrothermal method [10-12], direct oxidation of TiCl<sub>4</sub> [13], metal organic chemical vapor deposition method, etc [14]. Sol-gel method [15] is one of the most convenient ways to synthesize various metal oxides due to low cost, ease of fabrication and low processing temperatures. It is widely used to prepare TiO<sub>2</sub> for films, particles or monoliths. In general, the sol gel process involves the transition of a system from a liquid "sol" (mostly colloidal) into a solid "gel" phase. The homogeneity of the gels depends on the solubility of reagents in the solvent, the sequence of addition of reactants, the temperature and the pH. The precursors normally used for the synthesis and doping of nanoparticles are organic alkoxides, acetates or acetylacetonates as well as inorganic salts such as chlorides. Among the classes of solvents, alcohols are largely used but other solvents such as benzene may also be used for some alkoxides.

In the previous study, TiO<sub>2</sub> was synthesized with sol-gel synthesis process and the TiO<sub>2</sub> precursor obtained was treated with HMDS vapors at 150°C under nitrogen atmosphere to eliminate its surface hydroxyl groups and get the nanoparticle TiO<sub>2</sub> with size 40 nm. In this work, the synthesis of TiO<sub>2</sub> with hydrothermal process was modified by adding PEO. TiO<sub>2</sub> was synthesized using a hydrothermal method with

PEO being added at an appropriate time (determined by the temperature in the reaction vessel) to inhibit the growth of particle size. The growth of the TiO<sub>2</sub> grains was effectively inhibited by the addition of PEO, while aggregation of the treated TiO<sub>2</sub> powders could be avoided to result in a better dispersion of the particles. The characterization of particles was carried out by XRD (X Ray Diffraction).



**Scheme 1. Synthesis of nano-sized TiO<sub>2</sub> powder**

## II. PROCEDURE

### 2.1 Materials

The materials that used in this experiment are Titanium (IV) Chloride [TiCl<sub>4</sub>; MW : 189.91; 99.9% purity] Acros Organics, Ethyl Alcohol [C<sub>2</sub>H<sub>5</sub>OH; MW : 46.07; 99.5% purity] Shimakyu's Pure Chemicals, Urea [Co(NH<sub>2</sub>)<sub>2</sub>; MW : 60, 99.5% purity] Acros Organics, De-ionized Water (ionic resistance : 18 MΩ), Millipore and Poly Ethylene Oxide

[HO(CH<sub>2</sub>CH<sub>2</sub>O)<sub>n</sub>H; MW : 600.000] Acros Organics

### 2.2 Synthesize of nano-sized TiO<sub>2</sub> powder

TiO<sub>2</sub> powders were prepared by a hydrothermal process. TiCl<sub>4</sub> (Acros), DI water, Urea and ethanol (Acros) solvent were mixed, stirred for 15 minutes and kept the temperature < 5 °C. PEO (molecular weight = 600,000) was dissolved in ethanol and added to the previous solution and stirred for 15 minutes. The hydrothermal process was conducted at 200 °C, for 2 hours with a

heating rate of 10 °C/minute. To separate the product, it was centrifuged and then oven dried under vacuum overnight.

### III. RESULTS AND DISCUSSIONS

X-Ray Diffraction (XRD), also known as powder diffraction is a technique to characterize the crystallographic structure, crystallite size (grain size) and preferred orientation in polycrystalline samples. XRD is commonly used to identify unknown substances or to determine the purity of crystalline material by comparing diffraction data against a database maintained by

the International Centre for Diffraction Data (ICDD).

In this particular study, XRD was used to characterize the crystallinity and the grain size of TiO<sub>2</sub>. XRD analysis in this study was performed using desktop Bruker D2 Phaser XRD machine with Cu K<sub>α</sub> irradiation as photon source, λ = 1.5406 Å, Ni filter, 40 kV and 100 mA. All samples was analyze in the range of 2θ = 20° – 60°, scanning speed 1°/min and 0.05°/point scanning step.

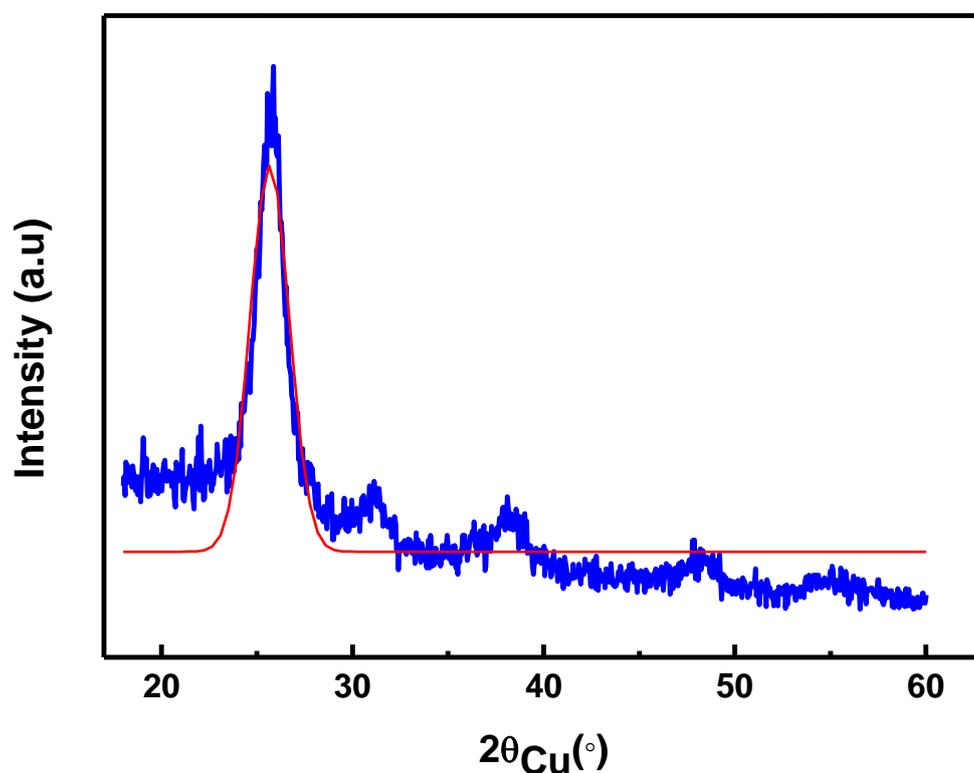


Figure 1. Fitting curve of XRD Pattern for TiO<sub>2</sub>

Obtained XRD patterns were then compared with JCPDS reference from ICDD. EVA DIFFRAC 2.0 software was used to access JCPDS references. For the crystallite size estimation, Debye-Scherrer equation (eq. 1) was applied.

$$t = \frac{K \cdot \lambda}{B \cdot \cos \theta} \quad (1)$$

where :

K = shape factor (throughout this study K = 0.9)

t = crystallite size (Å)

λ = X-ray wavelength (Cu K<sub>α</sub> = 1.5406 Å)

B = full width at half height maximum, FWHM

θ = angle (degree)

The FWHM was estimated by using OriginLab 8.0 software based on the strongest intensity XRD peak, this peak was fitted by using PsigVoigt1 function.

Figure 1 shows the XRD pattern of nano sized TiO<sub>2</sub>. The peak appeared at 2θ value ranging the diffraction peak at 2θ with 25.3°, 38.3°, 48°, 54°,

indicate to the formation of anatase phase of TiO<sub>2</sub>. The phase of nanosized TiO<sub>2</sub> is pure anatase phase, agree with our previous result [5]. The smallest particle size after optimization is 3.4 nm. This smallest particles size due to adding PEO during synthesis process and PEO inhibit the growth of particle size.

The average size of the particles was calculated using Debye-Scherrer's formula. By following (1) equation, we can calculate and get the particle size (t) is 3.4 nm.

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